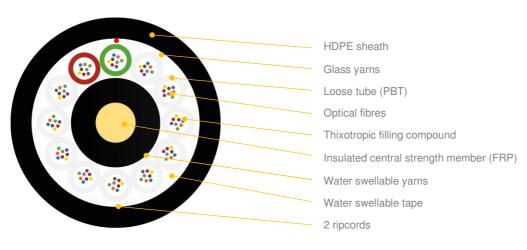


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BDCVM 96F External Cable



^{*}schematic drawing, not to scale

DESIGN:

FRP strength and anti-buckling element

Dry yarns to prevent moisture ingress into the cable

SZ stranded cable core

Loose tubes (PBT Ø 2.0mm) with thixotropic filing compound and ITU-T G.652D optical fibres

Yellow PE fillers (when applicable)

Water-swellable tape

Glass yarns as strain relief

Red polyester ripcords (2)

UV stabilized black HDPE sheath (nominal thickness 1,3mm / min 1,25mm)

	Quantity [pcs]				Ø nominal	Nominal	Max	Max
Variant	riant Fibres	Fibres	ibres Total r tube elements	Active tubes	(-0,4/+0,4)	weight (±10%)	allowed tension	static tension
		per tube			[mm]	[kg/km]	[N] / ε=0,4%	[N] / ε=0,25%
12T x 8F	96	8	12	12	13,2	130	2700	1400

FIBRES COLOUR CODE

Fibre number	1	2	3	4	5	6	7	8
Fibre colour	Blue	Orange	Green	Brown	Grev	Yellow	Red	Violet

TUBES COLOUR CODE

First tube: Green Other tubes: Natural (containing G.652D)

Last tube: Red

OPTICAL FIBRES AND LOOSE TUBES COLOUR IDENTIFICATION

Fibres and tubes identification information see DSH_Colors_CODE_XXXX document.

FIBRES PARAMETERS

Optical fibres parameters see DSH OFP document.

MECHANICAL AND ENVIRONMENTAL CHARACTERISTICS

Temperature range:

Installation: -5...+50 [°C] Operation: -10...+70 [°C] Transport & Storage: -40...+70 [°C]

Cable bending radius:

12 x cable diameter (during operation) 20 x cable diameter (during installation)



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Test	Specification	Method	Requirements
Tensile strength	IEC60794-1-21 Method E1	Mandrel diameter: ≥ 30 x OD Sustained load: 1400N / 15 min Sample Length: 100 m 1 fibres per tube to be spliced	Fibre strain: < 0.25%(during test) ≤ 0.05%(after test) Attenuation increment: Δα≤0.05dB @ 1550nm (after test) No significant damage to fibre unit
		Mandrel diameter: ≥ 30 x OD Extended load: 2700N or ε=0.4% / 15 min Sample Length: 100 m 1 fibres per tube to be spliced	Fibre strain: < 0.4%(during test) ≤ 0.05%(after test) Attenuation increment: Δα≤0.05dB @ 1550nm (after test) No significant damage to fibre unit
Crush resistance	IEC60794-1-21 Method E3	Load: 1600 N / 10 cm / 5 minutes Plate size: 100 mm x 100mm Number of pts: 3 (500mm apart) All fibres to be monitored	∆α ≤ 0.1dB @ 1550nm (after test) No jacket cracking and fibre breakage
Impact resistance	IEC60794-1-21 Method E4	Impact energy: 10J Radius: 300 mm Distance: 0.5m No. of impacts: 3 at different points 500mm apart All fibres to be monitored	Δα≤0.1dB @ 1550nm (after test) No jacket cracking and fibre breakage
Torsion	IEC60794-1-21 Method E7	Cable length to be twisted: 1m No. of cycles: 5 Twist angle: starting position to -180° to starting position to +180°, and back (±360° total) Load: 100N All fibres to be monitored	Δα≤0.1dB @ 1550nm (after test) No jacket cracking and fibre breakage
Bending	IEC60794-1-21 Method E11	Mandrel radius: 12 x OD / 5 turns (wrapped and unwrapped) / 3 flexing cycles All fibres to be monitored	Δα≤0.1dB @ 1550nm (after test) No jacket cracking and fibre breakage
Repeated bending	IEC60794-1-21 Method E6	Sheave Radius: 10 x OD No. of cycles: 300 Flexing speed: 15 cycles/minute Load: 100N All fibres to be monitored	Δα≤0.1dB @ 1550nm (after test) No jacket cracking and fibre breakage
Abrasion resistance	IEC60794-1-21 Method E2B (Method 1)	No. of cycles: 400 Load: 4N (PE sheath)	Legend shall remain legible
Water penetration	IEC 60794-1-22 Method F5A and F5B	Water head: 1m Sample length: 1m (3 samples of each cable) Time: 24 hrs	No water leakage
Tube kink	IEC 60794-1-21 Method G7	Length(L1): 350mm Moving length:100mm/60mm Number of cycles: 5 Number of samples: 5	No tube kink
Ripcord test	IEC 60794-1-21 Method E25	Keeping the test samples 12h @ -10°C 400mm of the cable sample should be ripped through and the cable core revealed. No. of samples: 3	The rip cord shall rip through the cable sheath and not break for the entirety of the pull
Temperature cycling	IEC 60794-1-22 Method F1	Temperature steps: 1 cycle +23 °C \rightarrow -10 °C(T _{A1}) \rightarrow +60 °C(T _{B1}) \rightarrow +23 °C 2 cycle (last cycle) +23 °C \rightarrow -10 °C(T _{A1}) \rightarrow -40 °C(T _{A2}) \rightarrow +60 °C(T _{B1}) \rightarrow +70 °C(T _{B2}) \rightarrow +23 °C Step time: 8h	For T_{A2} and $T_{B2} \le 0.15 dB/km$ For T_{A1} and $T_{B1} \le 0.05 dB/km$ Test wavelength: 1550nm



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MARKING

The following print is applied at 1-meter intervals:

"MANUFACTURER'S NAME" "NUMBER OF OPTICAL FIBRES" "FIBRE TYPE" "YEAR/MONTH" "CUSTOMER" "LASER SYMBOL" "LENGTH MARKING" "BATCH NUMBER"

Example: FIBRAIN BDCVM-0108 96F SM G652D 12T8F 2015/06 PROPERTY OF VIRGIN MEDIA "LASER SYMBOL" "LENGTH MARKING" "BATCH NUMBER"

The accuracy of marking is ±0,5%. Remarking is in accordance with Bellcore GR 20 and supersedes earlier markings. Occasional loss of marking is possible. Cables can be supplied with a range of single mode or multimode fibres and customized print.

PACKING

Cables will be shipped on disposable wooden or treated wooden drums. Both ends of the cable will be capped and accessible for testing. Rotation direction arrow will be marked on the drum together with identification information.

DELIVERY LENGTH

2000 – 8000 meters +1% / -2%, with possibility of supplying up to 5% of total contract quantity as short length cables which should be above 1000 meters long. Tolerance of 5 % of order quantity shall be allowed.

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